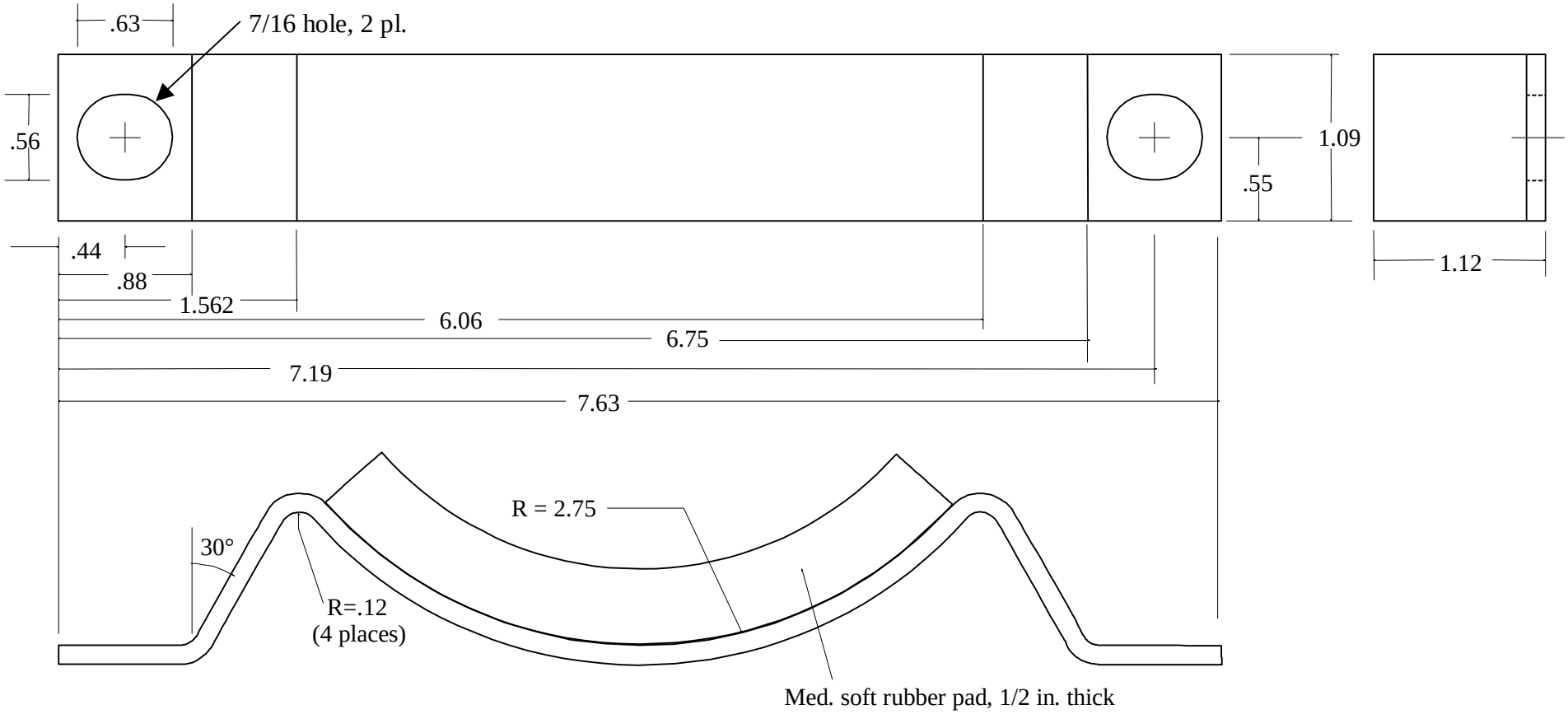

MATERIAL: 1/8th inch mild steel strip (10 or 11 gauge

Use Buna N rubber and methyl methacylate cement (Crazy Glue) to attach rubber to

TRANSMISSION SUPPORT AND

1941-46 M-5 STUDEBAKER

PART NUMBER 188262

Gary Ash, Dartmouth, MA Mar. 15, 2001

NOTE: Better adhesive is Pliobond. It has strong odor! Place dry rubber in cradle in final position, mark a line on cradle where rubber ends. Cut a wood block with one side curved to match top rubber profile. Remove rubber. Apply 1 thin coat to rubber and to cradle, let dry completely. Apply 2nd coat to rubber, let dry a few minutes until tacky, then lay rubber on cradle starting at one end. Be sure to push it in as you go, leaving no gaps. Place wood block in curved portion, clamp in vise for at least 3-5 days to let solvent evaporate.